	Application No.	Applicant(s)	
	10/010,805	NELSON ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Stephen J. Lechert Jr.	1732	
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.31	S (OR REMAINS) CLOSED in this apply or other appropriate communication RIGHTS. This application is subject to	plication. If not include will be mailed in due	ed course. <b>THIS</b>
1. 🖾 This communication is responsive to the election of April 2	<u>22, 2004</u> .		
2. ☑ The allowed claim(s) is/are <u>1-8</u> .			
3. $\boxtimes$ The drawings filed on <u>13 November 2001</u> are accepted by	y the Examiner.		
4. Acknowledgment is made of a claim for foreign priority of a) All b) Some* c) None of the:  1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority of International Bureau (PCT Rule 17.2(a)).  * Certified copies not received:  Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONITHIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  5. A SUBSTITUTE OATH OR DECLARATION must be subminsformal PATENT APPLICATION (PTO-152) which give 6. CORRECTED DRAWINGS (as "replacement sheets") must (a) including changes required by the Notice of Draftsper 1) hereto or 2) to Paper No./Mail Date  (b) including changes required by the attached Examiner Paper No./Mail Date  Identifying indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such in 7. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT	re been received. re been received in Application No comments have been received in this representation of this communication to file a reply MENT of this application.  mitted. Note the attached EXAMINER res reason(s) why the oath or declara ust be submitted. rson's Patent Drawing Review (PTO r's Amendment / Comment or in the Comment of the C	national stage application of the following with the result of the following singular complexity of the followings in the front (not the followings in the submitted).	quirements NOTICE OF
<ul> <li>Attachment(s)</li> <li>1. ☑ Notice of References Cited (PTO-892)</li> <li>2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)</li> <li>3. ☑ Information Disclosure Statements (PTO-1449 or PTO/SB. Paper No./Mail Date 11-13-2001</li> <li>4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material</li> </ul>	Paper No./Mail Da /08), 7. ⊠ Examiner's Amend	r (PTO-413), ate ment/Comment	owance

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## **DETAILED ACTION**

- 1. Applicant's election of Claims 1-8 without traverse in Paper dated April 22, 2004 is acknowledged.
- 2. Claims 1-8 are free of the prior art.
- 3. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

## In the Claims:

Cancel claims 9-10 non-elected without traverse in paper dated April 22, 2004.

4. The following is an examiner's statement of reasons for allowance:

The invention relates to a method of forming a plurality of composite parts via resin transfer molding in a single molding cycle.

The method comprising the steps of providing a mold having a first and

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second mold members which cooperate to define a mold cavity; providing a plurality of shims; loading a plurality of preform work pieces into the mold cavity such that at least one of the shims is disposed between each of an adjacent pair of the preformed work pieces; injecting a liquid resin into the mold cavity, curing the liquid resin to thereby form a cured work piece matrix that is composed of a plurality of semi finished composite parts and at least one shim and separating the plurality of semi-finished composite parts and at least one shim from one another. The method is capable of producing a plurality of highly consistent molded parts in a single in single molding cycle. The process produces multiple composite parts in one cycle thereby reducing the frequency that the tool is reprocessed and reduces resin waste.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

- 5. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Folsom et al.'692 and Folsom et al. '979 teach resin impregnated methods employing shims but the shims are used for shimming the mold not for shimming the work pieces as claimed.
- 6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Stephen J. Lechert Jr. whose telephone number is 571-272-1203. The examiner can normally be reached on 9:30-6:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael P. Colaianni can be reached on 571-272-1196. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Stephen J. Lechert Jr.

**Primary Examiner** 

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